

## Purchase Order Receipt Listing

Monday, January 23, 2017 10:42:32 AM

All Vendors PO ID PO35008 All Receipt Dates All Line Item Types  
 All Item ID/GL/WOs All Rec. Employees All Currencies  
 Grouped by Vendor ID

All amounts are calculated in domestic currency.

Page 1 of 1

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
PO35008	1 No	VU-TWM001	TW Metals	M304TR0.750W.049 f 304 RD Tube .750 x f .049W	1/25/2017 1/23/2017 48.0000 PLOU01		40.0000	0.0000	0.0000	0	\$0.00
	2 No	M6061T6T0.3125W.0 f 58	ALUM TUBE .3125 f x .058W	m136667	1/25/2017 1/23/2017 60.0000 PLOU01		60.0000	0.0000	0.0000	0	\$0.00
	3 No	M6061T6T0.500W.05 f 8	6061-T6 RD Tube f .500 x.058W	m136667	1/25/2017 1/23/2017 48.0000 PLOU01		48.0000	0.0000	0.0000	0	\$0.00
	4 No	M6061T6T0.625W.06 f 5	6061-T6 RD Tube f .625 x.065W	m136667	1/25/2017 1/23/2017 48.0000 PLOU01		48.0000	0.0000	0.0000	0	\$0.00
	5 No	71401-45 PROCUREMENT QUALITY CLAUSES	m136667		1/25/2017 1/23/2017 1.0000 PLOU01		1.0000	0.0000	0.0000	0	\$0.00

Total Received Quantity: 197.0000  
 Total Qty to Inspect (PO U/M): 0.0000  
 Total Reject Quantity: 0.0000  
 Total Receipt Value: \$0.00  
 Total Balance Due Quantity: 0.0000



O'Neal High-Performance Metals Group

Packing  
Slip

ORDER NO.: 60623748 FROM: CRAN

PAGE 1

CUST NUMBER: 1203820 NET WGT: 28.918 REQ. DATE: 01/25/17 CONFIRMED  
 SOLD TO: DART AEROSPACE LTD  
 1270 ABERDEEN ST  
 HAWKESBURY ON  
 CANADA CN K6A 1K7  
 SHIP TO: DART AEROSPACE LTD  
 1270 ABERDEEN ST  
 HAWKESBURY ON  
 ONTARIO CANADA CN K6A 1K7

SALESPERSON: DONNA SMALLEY  
 TERMS: NET 30 DAYS  
 F.O.B.: SHIPPING POINT  
 CUST ORD NO.: PO35008  
 SHIP BY: 01/19/17  
 VIA: COMMON CARRIER  
 FREIGHT: PREPAID  
 RELEASE NO.:  
 RECEIVING PHONE:

LINE ITEM DESCRIPTION  
 0001 36860 SMLS CD 304/L A269 3/4 OD X .049 WA

CLN#	ORD QTY 40.000 FT	INVOICE QTY 40.000 FT	SHIPPED QTY 40.000 FT	WT 14.669
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\*\* 1 TEST REPORTS REQUIRED \*\*  
 \*\* 1 CERTS REQUIRED \*\*

ECCN: 2B999.g Export License: NLR  
 PO: 49339072 HT: YX1501783 PC: 2  
 MLT: CHINA MFG: CHINA  
 Expiration Date: 0/00/00  
 CUSTOMER QTY: 40.000 UOM FT  
 SLB/CL: 9-110

0002 41723 D6061-T6 5/16 OD X .058 WA

CLN#	ORD QTY 60.000 FT	INVOICE QTY 60.000 FT	SHIPPED QTY 60.000 FT	WT 3.276
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\*\* 1 TEST REPORTS REQUIRED \*\*  
 \*\* 1 CERTS REQUIRED \*\*

ECCN: EAR99 Export License: NLR  
 PO: 49354489 HT: 388604 PC: 5  
 MLT: UNITED STATES MFG: UNITED STATES  
 Expiration Date: 0/00/00  
 CUSTOMER QTY: 60.000 UOM FT  
 SLB/CL: 422327

0003 42276 D6061-T6 1/2 OD X .058 WA

CLN#	ORD QTY 48.000 FT	INVOICE QTY 48.000 FT	SHIPPED QTY 48.000 FT	WT 4.545
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\*\* 1 TEST REPORTS REQUIRED \*\*  
 \*\* 1 CERTS REQUIRED \*\*

ECCN: EAR99 Export License: NLR  
 PO: 49342317 HT: 35361464 PC: 4  
 MLT: UNITED STATES MFG: UNITED STATES  
 Expiration Date: 0/00/00  
 CUSTOMER QTY: 48.000 UOM FT  
 SLB/CL: 324203

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE  
 PRODUCTS ARE SET FORTH ON OUR WEBSITE FOR YOUR CAREFUL  
 REVIEW.  
<http://www.twmetals.com/invoice-terms.html>



O'Neal High-Performance Metals Group



**Packing  
Slip**

ORDER NO.: 60623748 FROM: CRAN PAGE 2

CUST NUMBER: 1203820 NET WGT: 28.918 REQ. DATE: 01/25/17 CONFIRMED  
SOLD TO: SHIP TO:  
DART AEROSPACE LTD DART AEROSPACE LTD  
1270 ABERDEEN ST 1270 ABERDEEN ST  
HAWKESBURY ON HAWKESBURY ON  
CANADA CN K6A 1K7 ONTARIO CANADA CN K6A 1K7

SALESPERSON: DONNA SMALLEY SHIP BY: 01/19/17  
TERMS: NET 30 DAYS VIA: COMMON CARRIER  
F.O.B.: SHIPPING POINT FREIGHT: PREPAID  
CUST ORD NO.: PO35008 RELEASE NO.:  
RECEIVING PHONE:

LINE ITEM DESCRIPTION WIDTH LENGTH  
0004 42558 D6061-T6 5/8 OD X .065 WA 12 FT ML

CLN#	ORD QTY	INVOICE QTY	SHIPPED QTY	WT
	48.000 FT	48.000 FT	48.000 FT	6.428

PCS  
4

\*\* 1 TEST REPORTS REQUIRED \*\*  
\*\* 1 CERTS REQUIRED \*\*

ECCN: EAR99 Export License: NLR Expiration Date: 0/00/00  
PO:49343800 HT:F002049780001 PC: 4 CUSTOMER QTY: 48.000 UOM FT  
MLT:UNITED STATES MFG:UNITED STATES SLB/CL:219688

BROKERS KUEHNE AND NAGEL LTD

		PACK INFO					
AREA	TYPE OF PKG	PKGS	GRS	WEIGHT	WIDTH	LENGTH	HGHT
B	CARTON	1.000		33.000		20.5000	

1.000 33.000

BY: GS  
RT 000-

UNLOAD TYPE: NONE SPECIFIED

DATE SHIPPED \_\_\_\_\_

1

DATE FILLED \_\_\_\_\_

**THANK YOU FOR THIS ORDER**

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE  
PRODUCTS ARE SET FORTH ON OUR WEBSITE FOR YOUR CAREFUL  
REVIEW.  
<http://www.twmetals.com/invoice-terms.html>

## MILL TEST REPORT

Purchaser.: TW METALS-Cranbury			Certificate No.: 15-11-44						
Contract No.: TWM P.O.No.: M49339072			Date of Issue.: 2015.11.5						
Commodity: Stainless Steel Seamless Tubes			Specifications: ASTM A213-15/ASME SA213-13/ASTM A269-14e1 EAW						
Process: Cold Drawn			Delivery Condition: OD Polished to 240 Grit						
Steel Grade	Heat Number	Lot Number	Dimensions			Quantity			
						Pieces	Feet		
TP304/TP304L	YX1501-783	9-110	3/4" x 0.049" x 20"			250	5,000		
Chemical Composition by Weight (%)									
Element	C	Mn	P	S	Si	Cr	Ni	Mo	Co
Requirements	≤0.035	≤2.00	≤0.045	≤0.030	≤1.00	18.00-20.00	8.00-12.00	-	-
Ladle Analysis	0.012	0.68	0.031	0.001	0.37	18.35	8.05	-	-
Product Analysis	0.019	0.70	0.033	0.002	0.39	18.37	8.31	-	-
Mechanical Properties									
Test Item	Elongation (% in 2")		Tensile Strength (PSI) Rm			Yield Strength (PSI) Rp / 0.2%			
Requirements	≥35		≥75,000			≥30,000			
Test Results	63/64		88,000/89,000			33,000/34,000			
Test Item	Reduction of Area Z (%)	Hardness	Cold Bend Test	Flaring Test	Flattening Test	Flange Test	P.M.I. Test		
Requirements	-	HRB≤80	-	22%	e=0.09	-	-		
Test Results	-	75/77	-	Passed	Passed	-	OK		
Test Item	Eddy Current Test	Air Underwater Pressure Test	Ultrasonic Test	Intergranular Corrosion Test	Macroscopic Inspection				
Requirements	ASTM E 426	-	-	ASTM A262 E	End Cut	Appearance			
Test Results	Passed	-	-	OK	OK	OK			

ISO 9001:2008 Certified by Intertek 110703068

PED Certified by SZUTEST 2195-PED-1526002

## Additional Remarks:

- (1) All tubes annealed to above 1900 Deg F and water quenched below 800 Deg F in 3 minutes
- (2) All tubes tested per ASTM A1016-14
- (3) Materials is NACE MR0103-2007 compliant (per Section 2.5)
- (4) Materials is NACE MR0175/ISO 15156-2003 compliant (per Section 4.2.1)
- (5) In Compliance with EN 10204-3.1
- (6) In Compliance with RoHS Stipulation
- (7) No weld repair performed
- (8) Free from mercury contamination
- (9) Free from radioactive contamination
- (10) Billets melt and pipes/tubes manufactured in China
- (11) All tubes 100% PMI tested
- (12) All tubes 100% Eddy Current tested

CANNOT CERTIFY COMPLIANCE  
FAR BAA / DFARS BAA / FAR TAADAS  
14  
9-89

17/01/26



By:

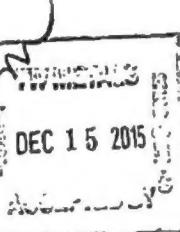
James Shi

James Shi / Manager  
Quality Control Department

We hereby certify that this report is true and correct.

Shanghai Pufa Stainless Steel Pipe Factory

No. 59, Shuangye Road, Wanggang, New Pudong District, Shanghai, China





PRECISION TUBE CO.  
287 WISSAHICKON AVE.  
NORTH WALES PA 19454

Control No: 1604

A COMPANY OF MUELLER INDUSTRIES

### CERTIFIED TEST REPORT

CUSTOMER PURCHASE ORDER NO.		CUST. ORD. NO.	PRECISION TUBE P/N		
49354489 LINE 001		422327	24A031250580005		
<b>SOLD:</b> TW METALS <b>TO</b> 175 TUBEWAY FOREST PARK, GA 30298 UNITED STATES		<b>SHIP:</b> TW METALS <b>TO</b> 175 TUBEWAY FOREST PARK, GA 30298 UNITED STATES			
QUANTITY ORD.	DESCRIPTION		QTY. SHIPPED	DATE SHIPPED	
1824 FT	METAL - 6061 ALUM TEMPER - T6 SPEC - AMS 4082P (ASTM-B-210-12 AMS-WW-T-700/6C LENGTH - 12 FT LGTH TOL +.1250 IN -.0000 IN SHAPE - ROUND FINISH STRAIGHT EXACT LENGTHS OD .3125 +.0030 -.0030 ID .0580 +.0040 -.0040		2004 FT	08/05/16	
MECHANICAL PROPERTIES					
SAMPLE #	TENSILE STRENGTH (P.S.I.)	YIELD STRENGTH (P.S.I.)	ELONGATION IN 2 INCHES (%)	ROCKWELL HARDNESS	AVERAGE GRAIN SIZE (MM.)
1	45,775	40,439	17		
TEST REPORTS					
DESTRUCTIVE TESTS					
DAS 14 9-39 17/01/26					
Comments: FAR BAA COMPLIES, DFARS BAA COMPLIES, FAR TAA COMPLIES					
NON-DESTRUCTIVE TESTS					
EDDY CURRENT: PASS					
CHEMICAL COMPOSITION					
ALLOY: 6061	HEAT:	TRACEABILITY #: 388604			
		RAW MATL VENDOR: PTC2249 - Kaiser Aluminum			
Min	Si	Fe	Cu	Mn	Mg Cr Zn Ti Al
	0.40		0.15		0.80 0.04
Max	0.80	0.70	0.40	0.15	1.20 0.35 0.25 0.15
OTHER ELEMENTS: 0.05 MAX EACH / 0.15 MAX TOTAL					

We hereby certify that the material has been manufactured and tested in accordance with the requirements of the applicable specifications and descriptions set forth on Precision Tube's sales acknowledgement. During the manufacturing, testing and inspection, the product did not come into direct contact with mercury or any of its compounds, nor with any mercury containing device employing a single boundary containment. Test results indicate that the material is compliant with the current revision of the RoHS Directive (2011/65/EU).

Melted and Manufactured in USA  
QMS Registered to ISO 9001: 2008

By: Art Onaitis  
Art Onaitis  
QA Manager

08/05/16  
Page: 1 of 1



*Best in Class*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS  
2425 STEVENS DRIVE  
RICHLAND, WA 99352

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
PTC2249		SPIRIT-371850		5.400 LB/PC .500 LB/-0 LB 1.312 OD X .085 WALL ESRT			
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:		
320031	001	04/01/2016	50751-323	6061	O		
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:		
16135.000 LB	2913.000 PCS	004991			13.984 FT		
SHIP TO:				SOLD TO:			
PRECISION TUBE CO 287 WISSAHICKON AVENUE N. WALES, PA 19454 USA				MUELLER INDUSTRIES, INC PRECISION TUBE 8285 TOURNAMENT DRIVE STE. 150 MEMPHIS, TN 38125 USA			



### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	%Elong in 2	HARDNESS	CONDUCT.	BEND
50751-323	0001	0002	17.3	5.9	26.7	NA N/A	N/A	N/A
50751-323	0001	0003	17.3	5.9	26.7	NA N/A	N/A	N/A
50751-323	0001	0004	17.3	5.4	27.2	NA N/A	N/A	N/A
50751-323	0001	0005	18.0	6.1	28.0	NA N/A	N/A	N/A
50751-323	0001	0006	17.4	5.7	26.4	NA N/A	N/A	N/A
50751-323	0001	0007	17.9	6.2	27.6	NA N/A	N/A	N/A
50751-323	0001	0008	17.5	5.8	26.6	NA N/A	N/A	N/A
50751-323	0001	0009	17.7	5.7	28.6	NA N/A	N/A	N/A
50751-323	0001	0010	16.9	5.6	25.2	NA N/A	N/A	N/A
50751-323	0001	0011	17.6	5.8	27.9	NA N/A	N/A	N/A
50751-323	0001	0012	17.8	6.9	27.4	NA N/A	N/A	N/A
50751-323	0001	0013	18.1	6.1	27.2	NA N/A	N/A	N/A
50751-323	0001	0014	17.4	5.7	28.3	NA N/A	N/A	N/A
50751-323	0001	0015	17.0	5.6	28.6	NA N/A	N/A	N/A
50751-323	0001	0016	18.2	5.8	26.6	NA N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	.0
F75366	.58	.29	.22	.06	.98	.08	.05	.02	.00	.00	.00	.01	.02

### Applicable Requirements:

ASTM-B241-12 NON-STENCILED ASTM-B221-13 ASTM-B345-11 AMS-QQ-A-200/8 97 (R07) TYPE I  
UNS#A96061 Also conforms to EN 10204 3.1

### TEST REPORTS

ACCEPTED BY  
49354489  
AUG 09 2016

*LB*  
TW METALS

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

*Best in Class*

**CERTIFIED TEST REPORT**

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
2425 STEVENS DRIVE  
RICHLAND, WA 99352

**Miscellaneous Notes**

MANUFACTURED IN USA MELTED IN USA

MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

JOSEPH AMES, QUALITY MANAGER

*fph*

**TEST REPORTS  
ACCEPTED BY**

AUG 09 2016

*Lisa*  
**TW METALS**

Plant Serial: 00013829  
Kaiser Order Number: 320031  
Line Item: 001



PRECISION TUBE CO.  
287 WISSAHICKON AVE.  
NORTH WALES PA 19454

Control No: 171317

CERTIFIED TEST REPORT

CUSTOMER PURCHASE ORDER NO.		CUST. ORD. NO.	PRECISION TUBE P/N		
49342317 LINE 001		324203	24A050000580003		
SOLD: TW METALS TO 235 TUBEWAY CAROL STREAM, IL 60188 UNITED STATES		SHIP: TW METALS TO 235 TUBEWAY CAROL STREAM, IL 60188 UNITED STATES			
QUANTITY ORD.	DESCRIPTION	QTY. SHIPPED	DATE SHIPPED		
3336 FT	METAL - 6061 ALUM TEMPER - T6 SPEC - AMS 4082P WW-T-700/6F AM 2 AMS-WW-T-700/6B ASTM-B-210-12 LENGTH - 12 FT LGTH TOL +.1250 IN -.0000 IN SHAPE - ROUND FINISH - STRAIGHT EXACT LENGTHS OD .5000 +.0030 -.0030 ID .5000 +.0030 -.0030 WALL .0580 +.0040 -.0040	3528 FT	01/20/16		
MECHANICAL PROPERTIES					
SAMPLE #	TENSILE STRENGTH (P.S.I.)	YIELD STRENGTH (P.S.I.)	ELONGATION IN 2 INCHES (%)	ROCKWELL HARDNESS	AVERAGE GRAIN SIZE (MM.)
1	45,602	41,239	17		
DESTRUCTIVE TESTS					
Comments: PAR BAA COMPLIES, DFARS BAA COMPLIES, FAR TAA COMPLIES					
NON-DESTRUCTIVE TESTS					
EDDY CURRENT: PASS					
CHEMICAL COMPOSITION					
ALLOY: 6061	HEAT:	TRACEABILITY #: 35361464 RAW MATL VENDOR: PT56438 - Kaiser Aluminum			
Min	Si 0.40	Fe 0.15	Mn 0.80	Cr 0.04	AI Rem.
Max	0.80	0.70	0.16	1.20	0.38 0.26 0.18
OTHER ELEMENTS: 0.05 MAX EACH / 0.15 MAX TOTAL					

We hereby certify that the material has been manufactured and tested in accordance with the requirements of the applicable specifications and descriptions set forth on Precision Tube's sales acknowledgement. During the manufacturing, testing, and inspection, the product did not come into direct contact with mercury or any of its compounds, nor with any mercury containing device employing a single boundary containment. Test results indicate that the material is compliant with the current revision of the RoHS Directive (2011/65/EU).

Manufactured in the USA  
QMS Registered to ISO 9001: 2008

By: Art Onaitis  
Art Onaitis  
QA Manager

01/20/16  
Page: 1 of 1

JB

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
2425 STEVENS DRIVE  
RICHLAND, WA 99352

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:		
PT56438		SPIRIT-371850		5.400 LB/PC .500 LB/0 LB 1.312 OD X .085 WALL ESRT		
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:	
319575	001	12/11/2015	50751-312	6061	O	
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:	
4046.000 LB	728.000 PCS	004904			13.984 FT	
SHIP TO:	SOLD TO:					
PRECISION TUBE CO 287 WISSAHICKON AVENUE N. WALES, PA 19454 USA	MUELLER INDUSTRIES, INC PRECISION TUBE 8285 TOURNAMENT DRIVE STE. 150 MEMPHIS, TN 38125 USA					



### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS(KSI)	YTS(KSI)	%Elong in 2	HARDNESS	CONDUCT.	BEND
50751-312	0001	0002	18.0	5.6	28.5	NA N/A	N/A	N/A
50751-312	0001	0003	18.4	5.3	28.0	NA N/A	N/A	N/A
50751-312	0001	0004	18.4	5.7	27.6	NA N/A	N/A	N/A
50751-312	0001	0005	17.7	5.1	27.2	NA N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

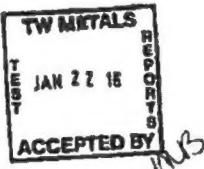
LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	.0
F75382	.58	.35	.22	.05	.98	.09	.06	.03	.00	.00	.00	.01	.02
F82351	.61	.30	.26	.05	1.03	.08	.05	.02	.00	.00	.00	.01	.02

### Applicable Requirements:

ASTM-B241-12 NON-STENCILED ASTM-B221-13 ASTM-B345-11 AMS-QQ-A-200/8 97(R07) TYPE I  
UNS#A96061 Also conforms to EN 10204 3.1

### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA  
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.



Plant Serial: 00013235  
Kaiser Order Number: 319575  
Line Item: 001

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
2425 STEVENS DRIVE  
RICHLAND, WA 99352

*Best in Class*

**CERTIFIED TEST REPORT**

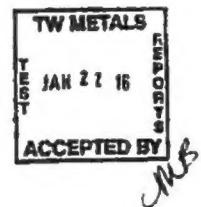
<http://Online.KaiserAluminum.com>

**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

JOSEPH AMES, QUALITY MANAGER

*JAMES*



Plant Serial: 00013235  
Kaiser Order Number: 319575  
Line Item: 001

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
M49343800-1		42558		Drawn Seamless Tube/Pipe			
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:		
219688	001	01/11/2016	F00204978	6061	T6		
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAFF/THKNS:	WIDTH:	LENGTH:		
572.000 LB	355.000 PCS	220716			12.000 FT		
SHIP TO:				SOLD TO:			
TW METALS INC 235 WEST TUBEWAY DRIVE CAROL STREAM, IL 60188 USA				TW METALS INC 760 CONSTITUTION DRIVE SUITE 204 EXTON, PA 19341 USA			

**Actual Physical Properties**

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00204978	0001	1	45.6	38.9	19.5	N/A	N/A	N/A
F00204978	0002	1	46.5	40.3	17.5	N/A	N/A	N/A

**Chemical Composition (wt%), Aluminum Remainder**

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D75200	.60	.25	.23	.05	.99	.07	.04	.02	.00	.00	.00	.01	.02

**Applicable Requirements:**

Description: OD: 0.6250", Wall: 0.0650", Round @  
 AMS-4082P AMS-WW-T-700/6C ASTM B210-12 WW-T-700/6F  
 WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.  
 This Product Complies to FAR BAA, DFARS BAA, FAR TAA  
 COMPLIES TO DIN EN 10204 JAN 2005  
 No Weld Repair. Mercury Free.



**Miscellaneous Notes**

MANUFACTURED IN USA MELTED IN USA  
 MATERIAL COMPLIES WITH FAR BAA (FAR 52.225-1, BUY AMERICAN ACT- SUPPLIES), DFARS BAA  
 (DFARS 252.225-7001 BUY AMERICAN ACT & BAL OF PAYMENTS PROG), AND FAR TAA (FAR 52.225-5  
 TRADE AGREEMENTS).

Plant Serial: 00021031  
 Kaiser Order Number: 219688  
 Line Item: 001

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

*Best in Class*

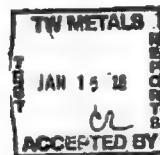
**CERTIFIED TEST REPORT**  
<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager



Plant Serial: 00021031  
Kaiser Order Number: 219688  
Line Item: 001



O'Neal High-Performance Metals Group



**Packing  
Slip**

ORDER NO.: 60623748      FROM: CRAN      PAGE 3

CUST NUMBER: 1203820    NET WGT: 28.918    REQ. DATE: 01/25/17 CONFIRMED  
SOLD TO: SHIP TO:  
DART AEROSPACE LTD DART AEROSPACE LTD  
1270 ABERDEEN ST 1270 ABERDEEN ST  
HAWKESBURY ON HAWKESBURY ON  
CANADA CN K6A 1K7 ONTARIO CANADA CN K6A 1K7

SALESPERSON: DONNA SMALLEY      SHIP BY: 01/19/17  
TERMS: NET 30 DAYS  
F.O.B.: SHIPPING POINT  
CUST ORD NO.: PO35008  
VIA: COMMON CARRIER  
FREIGHT: PREPAID  
RELEASE NO.:  
RECEIVING PHONE:

"TW Metals MSDS data is available on our web site at [www.twmetals.com](http://www.twmetals.com). MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

**"CERTIFICATE OF CONFORMANCE"**

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for coniferous non-manufactured wood packing material"

Authorized Test Report Clerk Connie M. Murray Date: 1/19/17

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL M304TR0.750W.049  
DATE 17/01/26

PO / BATCH NO 3500813d667

MATERIAL CERT REC'D: yes  
QUANTITY RECEIVED: 40  
QUANTITY INSPECTED: 40  
QUANTITY REJECTED: \_\_\_\_\_

THICKNESS ORDERED: .049  
THICKNESS RECEIVED: .043  
SHEET SIZE ORDERED: \_\_\_\_\_  
SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> <u>N</u>	
CORRECT FINISH	<input checked="" type="checkbox"/> <u>N</u>	
CORROSION	<input checked="" type="checkbox"/> <u>N</u>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> <u>N</u>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> <u>N</u>	
CORRECT THICKNESS	<input checked="" type="checkbox"/> <u>N</u>	
PHOTO REQUIRED	<input checked="" type="checkbox"/> <u>N</u>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> <u>N</u>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> <u>N</u>	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> <u>N</u>	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> <u>N</u>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> <u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> <u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY <u>14</u> <u>9-89</u>	SIGNED OFF BY: _____
DATE: <u>17/01/26</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL 4160CL1T6 TO.3125W.058  
 DATE: 17/01/26

PO / BATCH NO 35008/136667

MATERIAL CERT REC'D yes  
 QUANTITY RECEIVED 60  
 QUANTITY INSPECTED: 60  
 QUANTITY REJECTED: \_\_\_\_\_

THICKNESS ORDERED .058  
 THICKNESS RECEIVED .055  
 SHEET SIZE ORDERED \_\_\_\_\_  
 SHEET SIZE RECEIVED \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> <input type="checkbox"/> N	<u>4160CL1T6</u>
CORRECT THICKNESS	<input checked="" type="checkbox"/> <input type="checkbox"/> N	<u>.055</u>
PHOTO REQUIRED	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> <input type="checkbox"/> N	<u>A454082</u> <u>ASTM B210</u>
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> <input type="checkbox"/> N	<u>HEAT# 388604</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> <input type="checkbox"/> N	<u>4160CL1T6 TO.3125W.058</u>
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> <input type="checkbox"/> N	<u>M136667</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

QC 18 INSPECTION	DAS	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>14</u> <u>9-89</u>		SIGNED OFF BY: _____
DATE: <u>17/01/26</u>		DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL M600176 TC.500W.058 PO / BATCH NO 35008/136667  
 DATE: 17/01/26

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED 48  
 QUANTITY INSPECTED: 48  
 QUANTITY REJECTED: \_\_\_\_\_

THICKNESS ORDERED: .058  
 THICKNESS RECEIVED .055  
 SHEET SIZE ORDERED: \_\_\_\_\_  
 SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> <input type="checkbox"/> N	<u>.055</u>
PHOTO REQUIRED	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> <input type="checkbox"/> N	<u>AUS 4082</u> <u>ASTM B210</u>
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> <input type="checkbox"/> N	<u>HEAT# 35361469</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> <input type="checkbox"/> N	<u>M600176 TC.500W.058</u>
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> <input type="checkbox"/> N	<u>M1136667</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

*testers located in the Quality Office*

QC 18 INSPECTION	DAS	14	9-89	ENGINEERING SIGNOFF (if required)
INSPECTED BY:				SIGNED OFF BY: _____
DATE:	<u>17/01/26</u>			DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6 TO.625W.065 PO / BATCH NO: 35008136667  
 DATE: 17/01/26

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 48  
 QUANTITY INSPECTED: 48  
 QUANTITY REJECTED: \_\_\_\_\_

THICKNESS ORDERED: .065  
 THICKNESS RECEIVED: .065  
 SHEET SIZE ORDERED: \_\_\_\_\_  
 SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <u>N</u>	
CORRECT FINISH	<u>Y</u> N	
CORROSION	Y <u>N</u>	
CORRECT GRAIN DIRECTION	<u>Y</u> N	
CORRECT MATERIAL	Y <u>N</u>	<u>M6061T6</u>
CORRECT THICKNESS	<u>Y</u> N	<u>.065</u>
PHOTO REQUIRED	Y <u>N</u>	
CORRECT MATERIAL	<u>Y</u> N	<u>AWS4082 ASTM B210</u>
CORRECT REF # TO LINK CERT	<u>Y</u> N	<u>HEAT # F002049780001</u>
CORRECT MATERIAL IDENTIFICATION	<u>Y</u> N	<u>M6061T6 TO.625W.065</u>
CORRECT M# ON THE MATERIAL	<u>Y</u> N	<u>PIB6667</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC-18 INSPECTION	ENGINEERING SIGNOFF (if required)
DAS 14 9-89 INSPECTED BY: _____ DATE: <u>17/01/26</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO35008**

Purchase Order Date 1/18/2017

PO Print Date 1/18/2017

Page Number 1 of 3

**Order From :** VU-TWM001  
TW METALS  
PO BOX 933014  
ALTANTA, GA 31193-3014  
US

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**E-MAILED**  
JAN 18 2017

**Contact Name**  
**Vendor Phone** 585 768 5600  
  
**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** YRC COLLECT  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** USD  
**FOB** FCA – (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304TR0.750W.049	304 RD Tube .750 x .049W	1/25/2017 Yes 1/25/2017	48.00 f	<i>Rec'd 4/07</i>	\$2.10	\$100.80
MATERIAL: AISI 304/316 SA SEAMLESS ROUND TUBING AS PER ASTM A213 OR AMSE SA213 OR ASTM A269							
2	M6061T6T0.3125W.058	ALUM TUBE .3125 x .058w	1/25/2017 Yes 1/25/2017	60.00 f	<i>87-01-23</i>	\$2.50	\$150.00
MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR ASTM B241							
Line Total:							<b>\$100.80</b>
Line Total:							<b>\$150.00</b>

**Note:**



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO35008**

Purchase Order Date 1/18/2017

PO Print Date 1/18/2017

Page Number 2 of 3

Order From : VU-TWM001

TW METALS  
PO BOX 933014  
ALTANTA, GA 31193-3014  
US

Ship To : DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 585 768 5600

Buyer Chantal Lavoie

Ship To Contact  
Ship To Phone  
Ship Via: YRC COLLECT  
Ship Acct:

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency USD

FOB FCA - (Free Carrier)

3	M6061T6T0.500W.058	✓ 6061-T6 RD Tube .500 x.058W	1/25/2017	48.00	✓	\$1.75	\$84.00
			Yes	f			
			1/25/2017				

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING  
AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR  
AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR  
ASTM B241

4	M6061T6T0.625W.065	✓ 6061-T6 RD Tube .625 x.065W	1/25/2017	48.00	✓	\$3.15	\$151.20
			Yes	f			
			1/25/2017				

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING  
AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR  
AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR  
ASTM B241

Line Total: \$84.00

887-01-23

Line Total: \$151.20

Note:



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO35008**

Purchase Order Date 1/18/2017

PO Print Date 1/18/2017

Page Number 3 of 3

**Order From :** VU-TWM001  
TW METALS  
PO BOX 933014  
ALTANTA, GA 31193-3014  
US

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 585 768 5600  
  
**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** YRC COLLECT  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** USD  
**FOB** FCA – (Free Carrier)

5	71401-45	PROCUREMENT QUALITY CLAUSES	1/25/2017	1.00	\$0.00	\$0.00
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Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

No  
1/25/2017

Line Total: \$0.00

PO Total: \$486.00

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 1

Change Date: 1/18/2017